

Work Order ID 98850

98850

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March-27-13 7:49:43 AM

Item ID: D412-760-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 3/27/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/28/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: JK Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	G

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-760-015		CHG002						

DAS
06
9-88

13-4-19

(2x)

forms 13-4-18

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

13-4-17

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-88

(2x)

13-4-19

Work Order ID 98850

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March-27-13 7:49:43 AM

Item ID: D412-760-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cabin Floor Protector
 Start Date: 3/27/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/28/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-015								
	Location: <u>113</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2 2 13-4-22

13/4/23 JD

13-04-23

Picklist Print

March-27-13 7:49:41 AM

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Work Order ID: 98850
Parent Item: D412-760-015
Parent Item Name: Cabin Floor Protector

Start Date: 3/27/13
Start Qty: 1.00

Required Date: 3/28/13
Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	28	28	124392		
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	12	12	124778		
D3574-5 Cabin Floor Protector		Manufactured	No			110	Each	2.0000	1	1			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						PKG	2						
						96677	2						
D3574-6 Cabin Floor Protector		Manufactured	No			110	Each	2.0000	1	1			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						PKG	2						
						96678	2						
D3575-5 Cabin Floor Protector		Manufactured	No			110	Each	2.0000	1	1			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						PKG	2						
						96679	2						
D3575-6 Cabin Floor Protector		Manufactured	No			110	Each	2.0000	1	1			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						PKG	2						
						96680	2						
D3580-1 Joggle Bracket		Manufactured	No			110	Each	51.0000	1	1			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST245A	51						
						89834	51						

Picklist Print

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Work Order ID: 98850

Parent Item: D412-760-015

Start Date: 3/27/13

Required Date: 3/28/13

Parent Item Name: Cabin Floor Protector

Start Qty: 1.00

Required Qty: 1.00

D3628-1

Cupped Washer

Manufactured No

110 Each 751.0000

Location

Loc Qty

Loc Code

FG 10
83587 10
ST060 741
96307 200
96822 500
97491 41

Manufactured No

110 Each 562.0000

Location

Loc Qty

Loc Code

ST061 562
68213 62
96508 500

Purchased No

110 Each 42.0000

Location

Loc Qty

Loc Code

ST304 42
123023 42

Purchased No

110 Each 78.0000

Location

Loc Qty

Loc Code

ST303 78
123900 3
124859 75

D3628-3

Cupped Washer

Manufactured No

110 Each 562.0000

Location

Loc Qty

Loc Code

ST061 562
68213 62
96508 500

Purchased No

110 Each 42.0000

Location

Loc Qty

Loc Code

ST304 42
123023 42

Purchased No

110 Each 78.0000

Location

Loc Qty

Loc Code

ST303 78
123900 3
124859 75

MS24694-S100

FLAT HEAD SCREW

Purchased No

110 Each 42.0000

Location

Loc Qty

Loc Code

ST304 42
123023 42

Purchased No

110 Each 78.0000

Location

Loc Qty

Loc Code

ST303 78
123900 3
124859 75

MS24694-S54

Screw

Purchased No

110 Each 78.0000

Location

Loc Qty

Loc Code

ST303 78
123900 3
124859 75

13-4-19
Sd

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW